



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-19C

Job Sheet 181862



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/21/18	0.00	0.00	Start Up Large Fab-7		EL
100	Large Fab	1 pcs		9/21/18	0.00	10.00	Large Fab 8		EL
110	QC	1 pcs		9/21/18	0.00	0.00	QC9		EL
120	QC	1 pcs		9/21/18	0.00	0.00	QC5		EL
130	Powdercoat	1 pcs		9/21/18	0.00	0.50	Powdercoat6		BR 13-12-4.
140	QC	1 pcs		9/21/18	0.00	0.00	QC3		SB
150	Packaging	1 pcs		9/21/18	0.00	0.00	Packaging3-2		SB
160	QC21-SA	1 Ea		9/21/18	0.00	0.00	QC21		DEC 04 2018

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING JIG C3-19C.

Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: 10:10 OVEN TEMPERATURE: 320° FINISH TIME: 10:40

HA 138 M 129 223

Job BOM

006829

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	8.7000 ft (8.7 ea)	90-Start up Operation	5089470
C3-18-1	Lifting Plate	2 Ea (2 ea)	100-Large Fab	102075
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	116808
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	58911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL : 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		90	0
100-Large Fab			14	0
			8	0
			10	0

Container No: S134085



Part: C3-19C

Job No: 181862

Serial No/Batch: S134085

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 12/03/18

Plex 9/13/18 10:54 AM dart.larocque.eric

DEC 11 1930